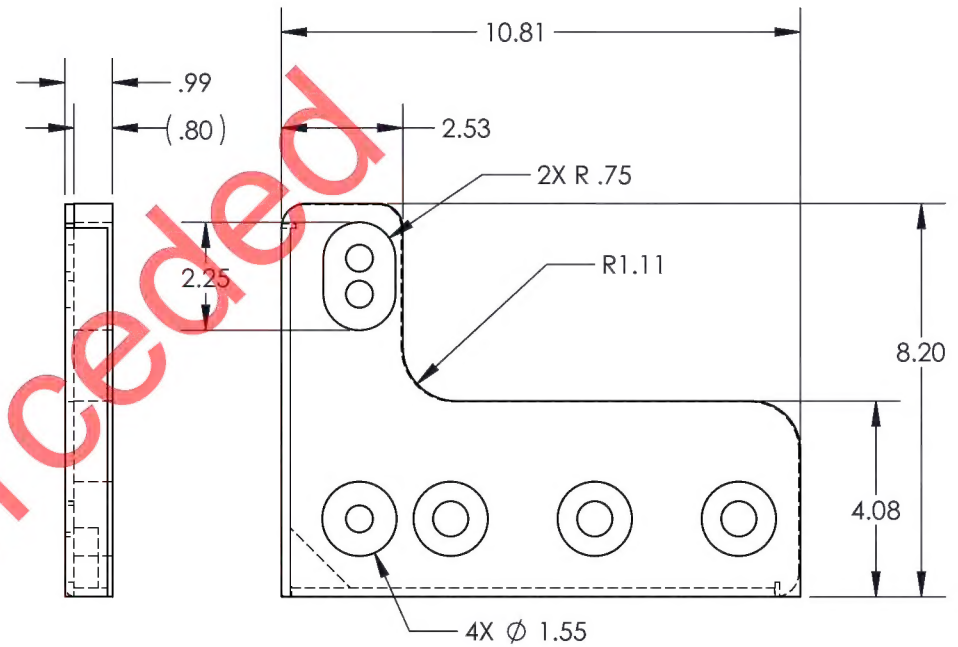
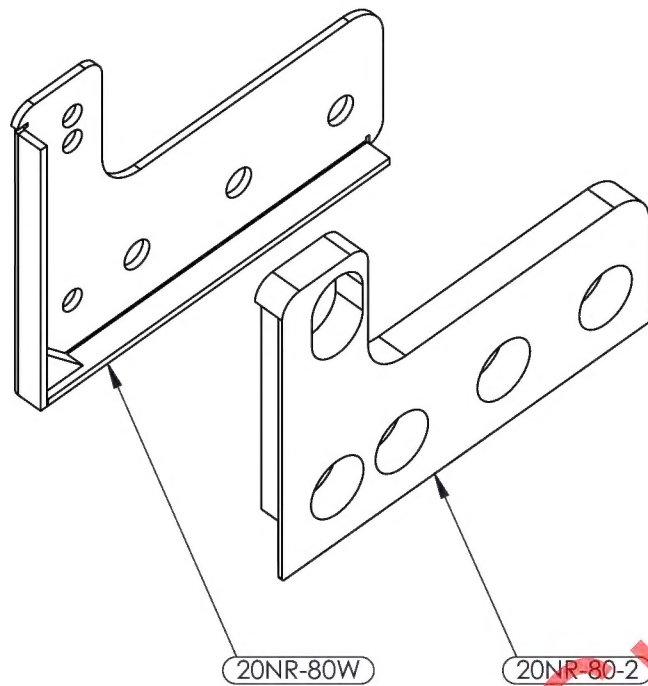


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013	CFS	



1. PRIME BACKSIDE OF 8NR-78-1 CARDINAL 4860-50 PRETREATMENT PRIMER, IAW MIL-P-23377J TYPE 1 CLASS N

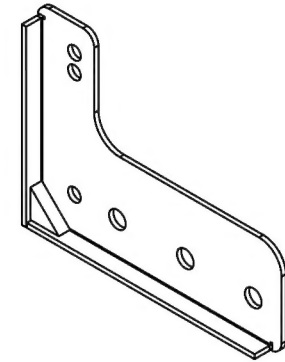
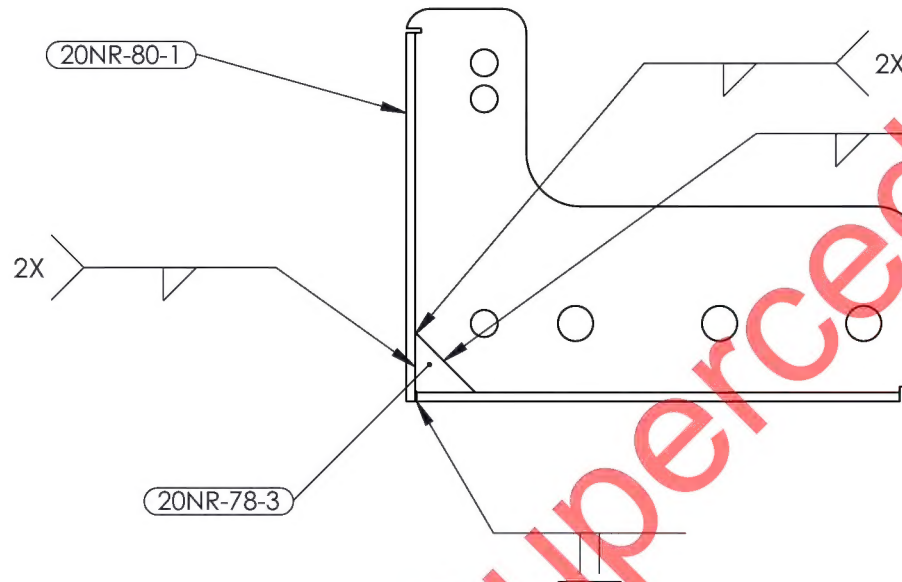
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		20NR-80W	1	WELDMENT			2
	1		20NR-80-1		PROTECTOR PLATE SHEET	1018	3/16 X 9-1/8 X 11-5/8	3
	1		20NR-78-3		PROTECTOR STIFFNER	1018	20NR-78-3	2
			20NR-80-2	1	URITHANE FILL	URITHANE	BC RUBBER SUPPLY LTD.	1
	ASSY/ 20NR-80W							

RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO. 20NR-80	REV 1
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
DRAWN BY: APICAL	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/14/2009
SHEET 1 OF 3	

UNDER REVIEW
ECR: HB ECN20-30

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013	CFS	



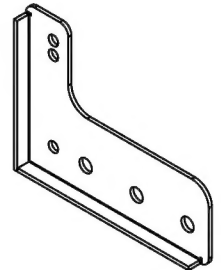
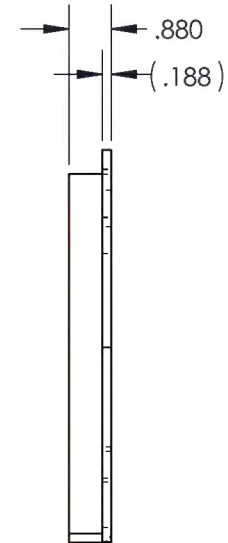
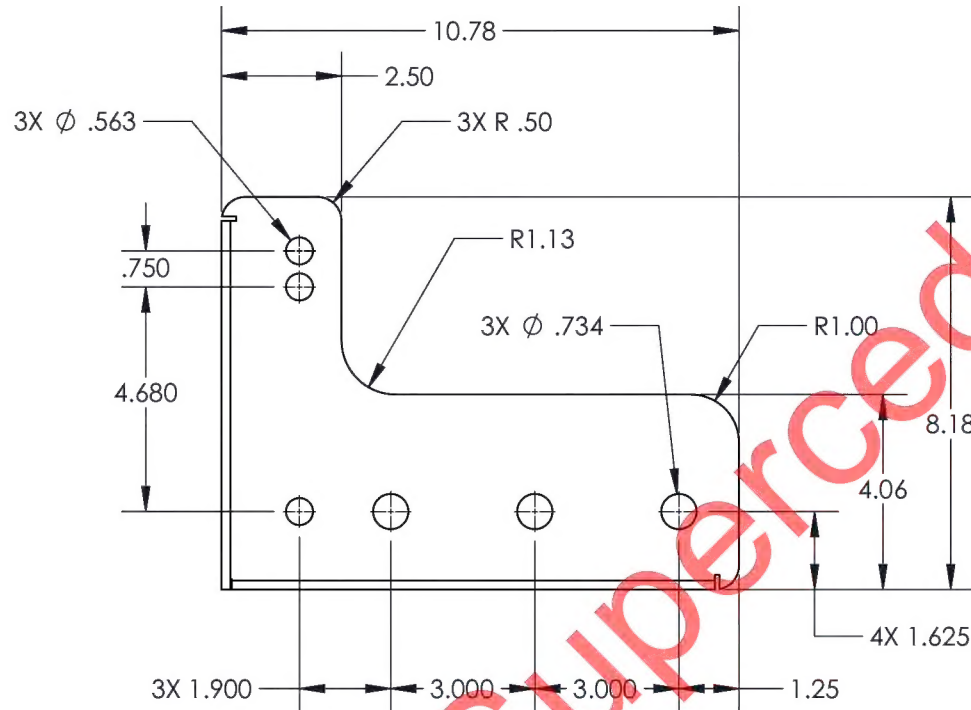
(20NR-80W)
WELDMENT

RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO.	REV
20NR-80W	1
MAT'L	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/14/2009
SHEET 2 OF 3	

UNDER REVIEW
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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20NR-80-1

PROTECTOR PLATE SHEET

RED BARN MACHINE	
TITLE LH PROTECTOR PLATE ASSY	
DWG NO. 20NR-80-1	REV 1
MAT'L 1018	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
SCALE 1:4	DATE 4/14/2009
	SHEET 3 OF 3

UNDER REVIEW
ECR: HB ECN20-30